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<b>TYPE</b>	Air drying, water borne topcoat. Opaque.
<b>USE</b>	For surface coating of primed wood.
<b>SPECIAL PROPERTIES</b>	Good external durability. No blocking tendency. Elastic and micro porous. Good adhesion to wood. Can be applied in wet film thickness of 200 - 250 µm. Good water resistance. Suitable under all climatic conditions in Europe.

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**TECHNICAL DATA**

<b>Solids by weight</b>	Approx. 55 %		
<b>Solids by volume</b>	Approx. 44 %		
<b>Total mass of solids</b>	Approx. 697 g/l		
<b>Volatile organic compound (VOC)</b>	See Safety Data Sheet.		
<b>Recommended film thickness and theoretical spreading rate</b>	Dry film (µm) 40	Wet film (µm) 100	Theoretical spreading rate (m <sup>2</sup> /l) 9 - 11
<b>Drying time, +18-23 °C / 50 % RH</b>			
- surface dry (ISO 1517)	30 min.		
- touch dry (ISO 3678)	1-2 hours		
	The drying times stated are dependent upon species of timber, temperature, air circulation and relative air humidity.		
<b>- overcoatable</b>	Re-coating is possible after 2 - 3 hours, dependent upon the film thickness, temperature, and air humidity and circulation.		
<b>Thinner</b>	See page 2.		
<b>Gloss</b>	Matt.		
<b>Colour range</b>	SK-80 green.		
<b>Primer</b>	AQUA PRIMER 2900-05.		
<b>Storage</b>	See additional information.		
<b>HEALTH AND SAFETY</b>	See Safety Data Sheet.		

## INSTRUCTION FOR USE

**Surface preparation** The wood must be clean and free from wood dust and contamination.

**Application conditions** When coating and curing the relative air humidity must be 40 – 60 %.  
Temperature: 15 – 25 °C.

Stir the product well before use.

<u>Equipment</u>	<u>Thinner</u>	<u>Suggested viscosity DIN-cup 4 mm 20 °C</u>
Airless	Undiluted	
Airmix/Aircoat	Undiluted	
Air	Water	60-80 s
Brush/roller	Undiluted	

## ADDITIONAL INFORMATION

Storage: See label.  
Store in a tightly closed container.

The product must be stored frost-free.

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The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage [www.teknos.com](http://www.teknos.com).

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