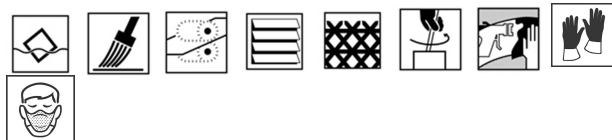


# Cetol SF 731



**sikkens**  
WOOD COATINGS

Product description			Drying		
Solventborne larch oil on the basis of natural vegetable oil and resin. For base, mid and top coat on wooden constructions in the exterior (profile boards, fascia boards, garden furniture etc.) to be used as a one-pot, three-layer system. The renovation interval of weathered components is approx. 6 months. - deep penetration - moisture permeability - wood moisture regulating - high transparency - easy to apply			The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded.		
Colour			Cleaning of equipment		
Colourless			With Thinner ST 825 or Turpentine.		
Gloss level			Storage		
Matt			The minimum shelf life in the unopened original container is two years; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention. Started containers must be closed carefully! Store in a cool but frost-free place. Dipping tanks containing material must be covered correctly and stirred or circulated regularly.		
Binder type			Disposal		
Natural vegetable oil and resin			Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 11.		
Density (specific weight)			Safety Data Sheet		
approx. 0.85 kg/l			Further data in the Material Safety Data Sheet according to 91/155/EEC <a href="http://www.sikkens-wood-coatings.com">www.sikkens-wood-coatings.com</a> Downloads Safety Data Sheets		
Packaging			Warning		
5 l, 20 l			Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products. This product can, if distributed finely, due to the type of binder have the risk of self-combustion. Dry spray dust and thin dust deposits are flammable and must be removed immediately. When cleaning, it is important to collect deposits and cleaning materials and place them in lockable, non-flammable containers. After cleaning, the waste container should be closed air tight.		
Processing			VOC Directive		
Dipping, brushing, brushing machine			EU limit value for this product (cat. A/f): 700 g/l (2007)/700 g/l (2010). This product contains max. 700 g/l VOC.		
Consumption					
60 - 80 ml/m², with brush application depending on the type and absorption properties of the timber (exact values must be determined in tests).					
Thinning					
Ready to use. Do not dilute!					
Application temperature					
15 - 25 °C for substrate, air and material at approx. 60 % R.H.					
Drying time					
Drying at:	Standard atmosphere: 23 °C / 50% rel. humidity	Forced at 40 °C			
Dust dry	approx. 4 - 6 hours	approx. 60 minutes			
Sandable	Approx. 6 to 8 hours	Approx. 2 hours			
Recoatable	Approx. 12 hours	approx. 3 hours			

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2017-08-19

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### General instructions

The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. The selected wood, the design and the applied layer thicknesses must comply with current technical standards. All horizontal surfaces shall be bevelled by 15 ° and all edges shall be rounded with a radius of at least 2 mm. Joints and open end grains must be sealed to prevent the ingress of water into the structure. The substrates must be dry, free from dust and grease. The selection and application of the coating, especially the colour shade, is important, too. Dark coatings in the exterior may lead to an elevated surface temperature (up to 80 °C).

To ensure correct adhesion of the following coating system, the paint system should not be sanded down to the substrate.

For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.

### Notes

The coating system mentioned here is only an example; other systems are possible. Please refer to the relevant Technical Data Sheets and ask your Sikkens Wood Coatings Sales Representative or the factory for advice about coating systems.

All external materials coming into contact with the coating system (e.g. putty, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user.

### Coating system : Semi-stable or non-stable wooden constructions

Impregnation	Cetol WV 880 BPD
Primer	Cetol WP 566 Cetol SF 731
Mid coat	Cetol SF 731
Top coat	Cetol SF 731

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