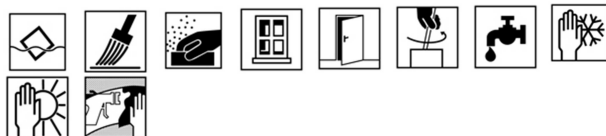


Cetol WP 575



sikkens
WOOD COATINGS

Product description Waterborne, colourless sanding primer for constructions made of pine and hardwood, exterior and interior. - stabilizing - quick drying - easy to apply - good sanding properties	Disposal Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 12								
Colour Colourless	Safety Data Sheet Further data in the Material Safety Data Sheet according to 91/155/EEC www.sikkens-wood-coatings.com Downloads Safety Data Sheets								
Binder type Acrylic Copolymer	Warning Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products.								
Density (specific weight) approx. 1.00 - 1.03 kg/l	VOC Directive EU limit value for this product (cat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 120 g/l VOC.								
Packaging 5 l	General instructions The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one base coat and one mid coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 °C). For use in technical industrial companies and exclusively released for Sikkens system recommendations.								
Processing Dipping, brushing	Notes The coating system mentioned here is exemplary, other systems are possible. All external materials coming into contact with the coating system (e.g. filler, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user. Please refer to the relevant Technical Data Sheets and ask your Sikkens Sales Representative or at the factory for a system consultation.								
Consumption 40 - 50 ml/m², depending of applied wet film thickness per coat (exact values must be established by tests).	Coating recommendation The sanding primer serves to optically improve the following coating quality aspects. All painting systems, opaque and translucent as well as solventborne systems, can be applied on the well dried sanding primer.								
Application temperature 15 - 25 °C for substrate, air and material at approx. 60 % R.H.	Coating system <table> <tr> <td>Impregnation</td><td>Cetol WV 880 BPD</td></tr> <tr> <td>Primer</td><td></td></tr> <tr> <td>Mid coat</td><td></td></tr> <tr> <td>Top coat</td><td></td></tr> </table>	Impregnation	Cetol WV 880 BPD	Primer		Mid coat		Top coat	
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Drying time Drying at 23 °C / 50 % R.H. Dust dry: after approx. 30 minutes Sandable: after approx. 4 hours Recoatable: after approx. 4 - 6 hours waterborne The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded.									
Cleaning of equipment Clean with water immediately after use and, if required, add some commercially available washing-up liquid or ST 830.									
Storage The minimum shelf life (BBD) in the unopened original container is two years; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. Therefore, the user must apply material with expired BBD with particular attention. Carefully close containers already opened! Store in a cool but frost-free place.									

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

AkzoNobel, of course, guarantees an impeccable quality of its products in its product specifications, yet the use thereof lies entirely within the responsibility of the purchaser. As long as we have not guaranteed – in writing – the specific characteristics and suitability of a product for a contractually agreed purpose, any advice or information given regarding the application or handling, even if the advice or information is given to the best of our knowledge, will not be binding nor will it constitute a warranty. AkzoNobel's liability for the use of its products by its customers is limited in its General Sales and Delivery Conditions, to which the purchaser is hereby referred. The applicable version of the Technical Data Sheet for this product can be downloaded from our websites. Previous versions of the Technical Data Sheets are rendered void with the issue of a new one. Date of issue: 2017-06-29