

Rubbol WF 3300-03-20



Product description		
Waterborne, opaque, satin matt 1K midcoat and topcoat for wooden front doors, exterior and interior. - good flow - good weather resistance - very good scratch resistance - good hiding power - can also be applied as midcoat and topcoat, if required		
Colour		
Colours from RAL, Sikkens 5051 Color Concept and NCS Various gloss levels can lead to varying appearances.		
Gloss level		
semi matt		
Binder type		
Acrylate		
Pigments		
Titanium dioxide as well organic and inorganic coloured pigments		
Densities		
Basis B00:	approx. 1.02 kg/l	
Basis B01:	approx. 1.13 kg/l	
Packaging		
5 l, 20 l		
Processing		
Spraying Wet film thickness: 1 x 150 µm (or, if required, 2 x 125 µm) We recommend applying two layers of each colour shade.		
Consumption		
approx. 150 ml/m ² , depending on applied wet film thickness, without overspray.		
Thinning		
Ready to use. If necessary with water max. 5 %.		
Application temperature		
15 - 25 °C for substrate, air and material at approx. 60 % relative humidity of air		
Drying time		
Drying at:	Standard atmosphere: 23 °C / 50% rel. humidity	Forced at 40 °C
Dust dry	approx. 60 minutes	approx. 30 minutes
Sandable	approx. 4 hours	approx. 60 minutes
Recoatable	approx. 4 - 6 hours	approx. 1 - 2 hours

Drying	
The drying process of the coating depends on the applied film thickness and may be delayed when using timber with a high extractive contents or drying in damp/cold conditions. During the drying process, always ensure for adequate temperature and ventilation. If the drying conditions are not met, damages within the coating cannot be excluded.	
Cleaning of equipment	
Clean with water immediately after use and, if required, add some commercially available washing-up liquid or ST 830.	
Storage	
The minimum shelf life in the unopened original container is two years; Storage temperature +5 - +30 ° C. After expiry of the BBD, the product may still be processable, but the product properties may differ from "fresh" material. For that reason, the user must apply expired material with particular attention. Started containers must be closed carefully! Store in a cool but frost-free place.	
Disposal	
Only empty containers may be recycled. Dispose of material residues according to local regulations. The EC waste code applicable to such material is: 08 01 12	
Safety Data Sheet	
Further data in the Material Safety Data Sheet according to 91/155/EEC www.sikkens-wood-coatings.com/Downloads/SafetyDataSheets	
Warning	
Before use, read the identification and product information. Always follow customary protection measures, even when working with low emission products.	
VOC Directive	
EC limit value for this product (cat. A/d): 150 g/l (2007) / 130 g/l (2010). This product contains max. 35 g/l VOC.	
General instructions	
The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. The selected wood, the design and the applied layer thicknesses must comply with current technical standards. All horizontal surfaces shall be bevelled by 15 ° and all edges shall be rounded with a radius of at least 2 mm. Joints and open end grains must be sealed to prevent the ingress of water into the structure. The substrates must be dry, free from dust and grease. The selection and application of the coating, especially the colour shade, is important, too. Dark coatings in the exterior may lead to an elevated surface temperature (up to 80 °C).	
For use in technical industrial companies. Only to be used in approved and recommended Sikkens Wood Coatings coating systems.	

Products from AkzoNobel Wood Coatings are exclusively produced for professional and industrial users, who have a basic knowledge of the handling and application of chemical/technical products for surface design. The processing instructions for reaching the qualities given in the leaflets should be regarded as non-binding recommendations and do not constitute any warranty. These recommendations are based on our experiences, including test series, and should facilitate and promote the work of our clients. Any potential deviation from ideal working conditions is within the responsibility of our clients and may affect the (end) result of the application. The purchaser is not relieved from his duties to inspect the product and its suitability for the surface to be processed, preferably through trial processing. If in any doubt as to the handling or processing of the purchased product, our material experts as well as our application and laboratory technicians will help you to the best of their ability.

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Notes

The coating system mentioned here is only an example; other systems are possible. Please refer to the relevant Technical Data Sheets and ask your Sikkens Wood Coatings Sales Representative or the factory for advice about coating systems.

With some wood species, discolouration can appear due to natural wood extractives. These discolourations can be avoided by using an isolating sealer and mid-coat.

All external materials coming into contact with the coating system (e.g. putty, adhesive tapes, sealants, cleaners, etc.) must be tested for compatibility by the user.

Coating recommendation

When coating hardwood, we recommend using a pore filling midcoat. For renovation, please use waterborne products.

Coating system : Stable wooden constructions

Impregnation	Cetol WV 880 BPD
Primer	Rubbol WP 151 Rubbol WP 180 Rubbol WP 194 Rubbol WP 193 / WP 198
Mid coat	Rubbol WM 270
Top coat	Rubbol WF 3300-03-20

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